



# **Fabrication and Optical Analysis of the ZnO/Ag Backreflector Structure**

## **Participants**

**University of Toledo:** Deepak Sainju, Chi Chen,  
Nik Podraza, Jie Chen,  
P.J. van den Oeven\*  
Xiesen Yang, Rob Collins,  
Xunming Deng

**Penn State University:** Gelio Ferreira, Chris Wronski

\* Visiting student from Eindhoven Univ.

Research supported by:



Thin Film PV Partnership

**NREL**

National Renewable Energy Laboratory

# Outline

1. Motivation
2. Background:  
origin and detection of optical losses in the back-reflector
3. Experimental details:  
multitarget sputtering system for metal/ZnO (w/ X. Deng)
4. Growth of atomically smooth Ag/ZnO:  
effect of intermixing
5. Solar cell simulations of intermixing effect
6. Summary and future work

# 1. Motivation

## **Goal 1:**

Identify the origins of losses in Ag/ZnO and Al/ZnO back-reflectors and mitigate these losses through metal/ZnO deposition and processing.

## **Goal 2:**

Combine novel optical designs with low-loss back-reflectors to minimize overall reflection losses in the near-infrared

# 2. Background: Origin of Losses in Back-Reflector

Optical absorption in the ZnO and metal due to their intrinsic properties

Chemical intermixing at the metal/ZnO interface leading to absorption losses

Physical intermixing due to surface roughness at the metal/ZnO interface leading to absorption losses, including plasmon resonances

General back reflector design leading to enhanced reflection

## 2. Background:

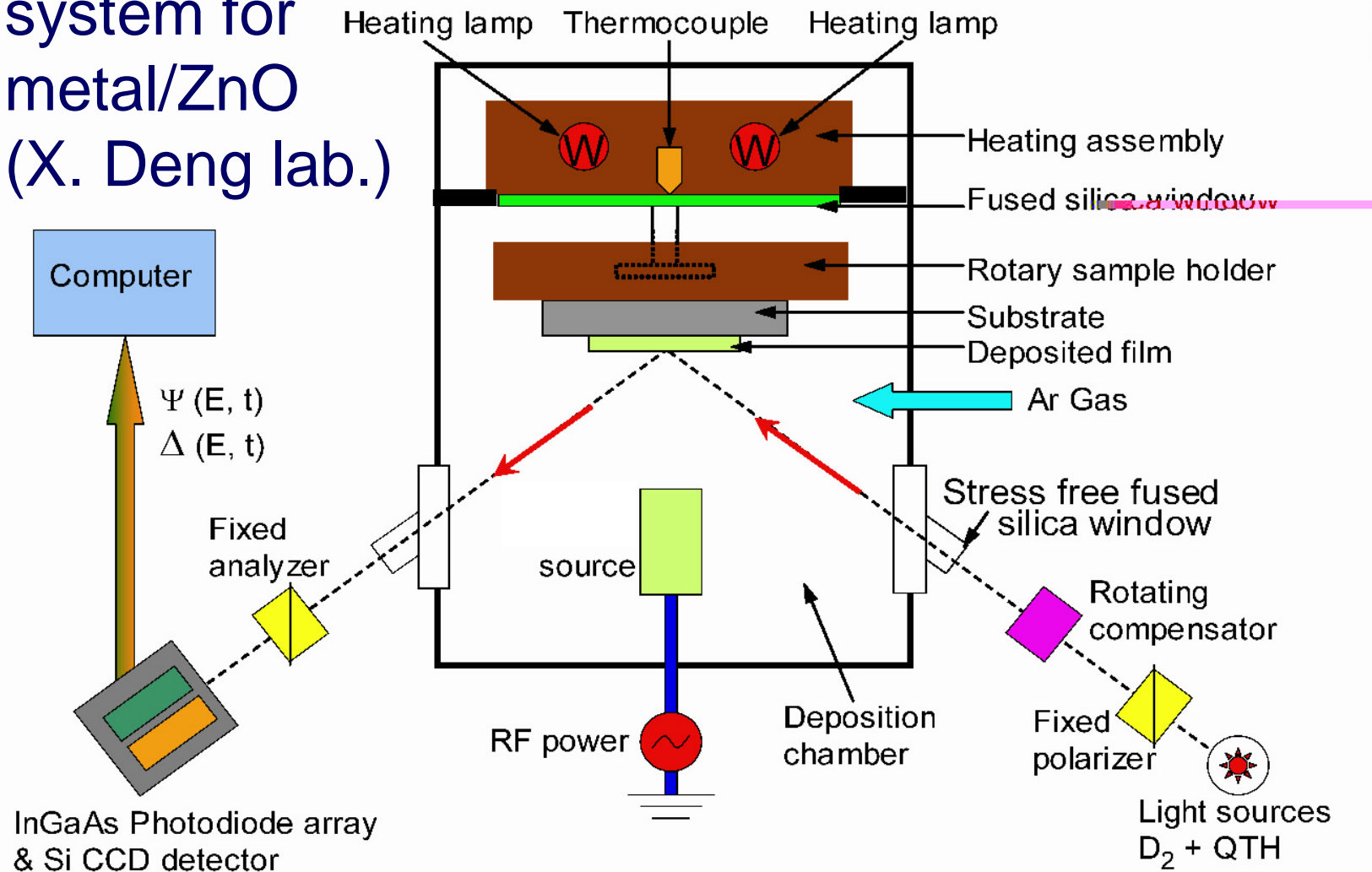
### Detection of losses in back-reflector

#### Approaches

- (1) Use a combination of optical probes including RTSE, SE, and T&R to extract the optical properties of the ZnO and metal, removing the extrinsic effects of the surface and interface.
- (2) Study the growth of ZnO on atomically smooth metal surfaces by RTSE; characterize the chemical intermixing layer thickness and optical properties.
- (3) Study the growth of ZnO on metal surfaces exhibiting different amounts of surface roughness from 10 - 100 Å; separate the rough interface effects from the chemical mixing effects.
- (4) Incorporate texture and isolate the macroscopic roughness and non-uniformity from the microscopic-scale structure; in this analysis use the reflectance and the degree of polarization information, and characterize the angular distribution of scattering

**Based on these approaches modify the processes to reduce losses and capture the maximum amount of near-infrared light**

### 3. Experimental details: multi-target sputtering system for metal/ZnO (X. Deng lab.)



Multichannel spectroscopy: 0.75 ~ 6.5 eV; 706 spectral points

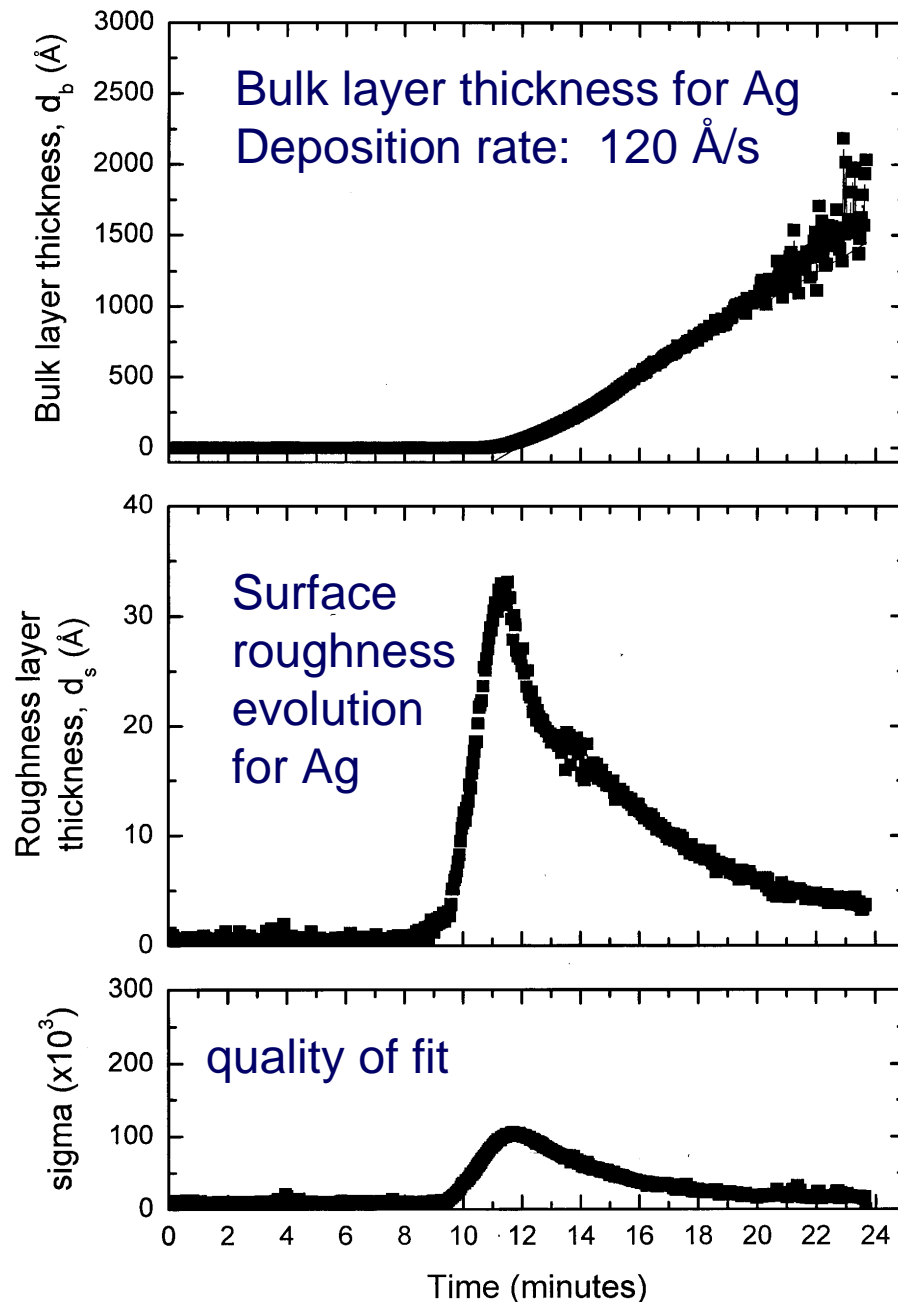
Fast spectral acquisition:  $t_{acq} \sim 32$  ms (minimum)

## 4. Growth of atomically smooth Ag

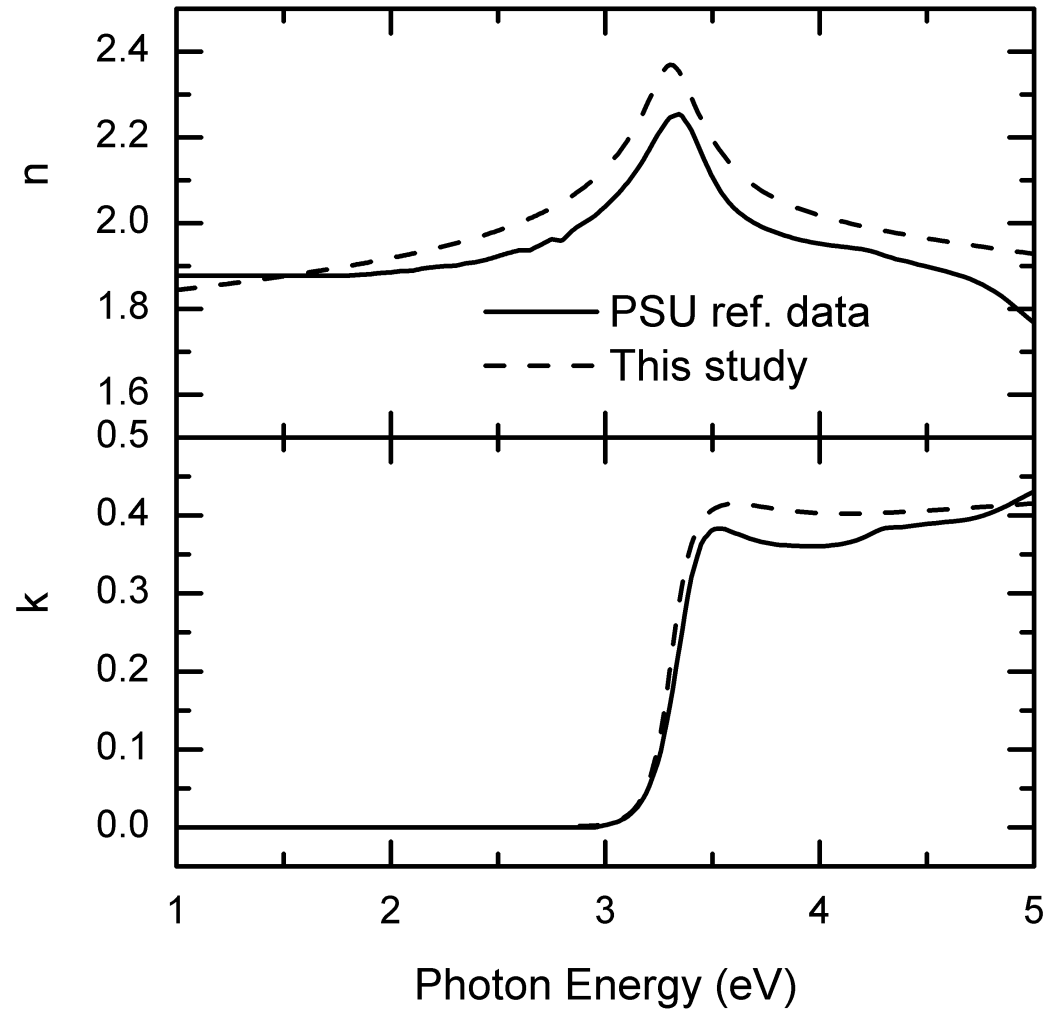
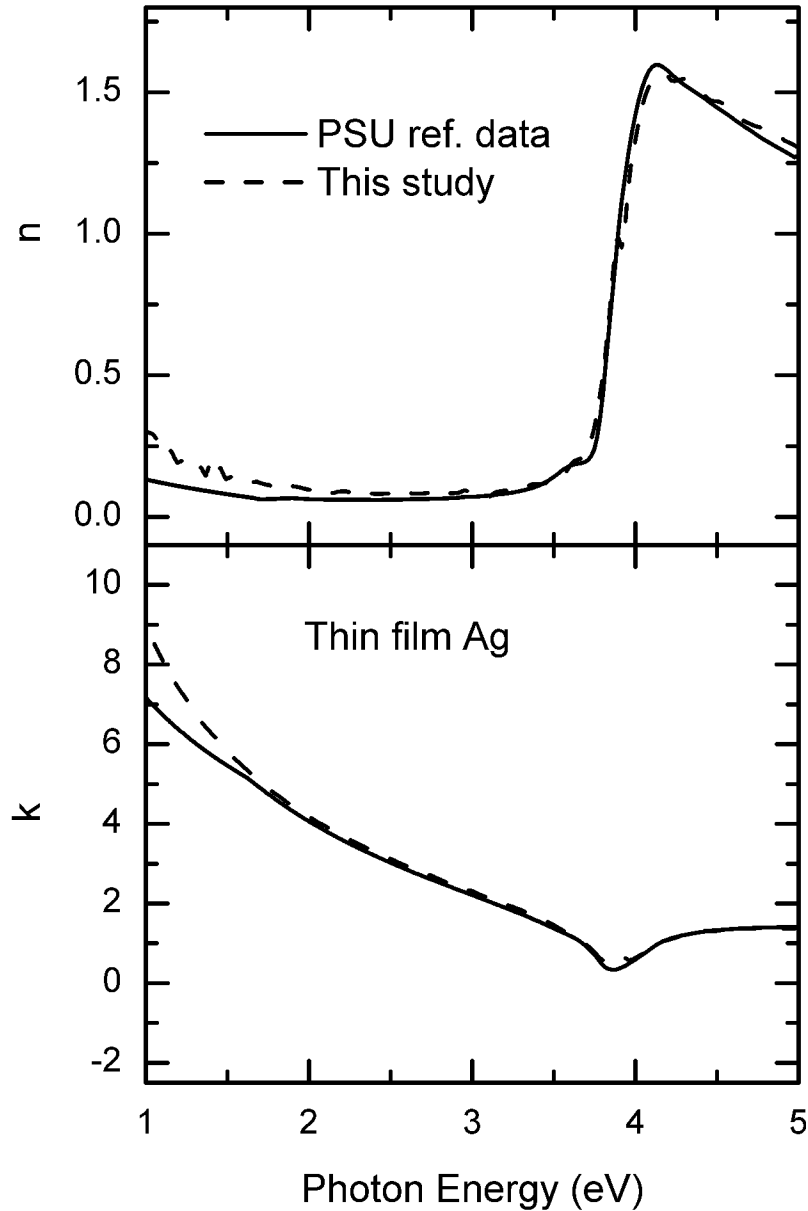
RTSE can be applied to characterize Ag film growth on a c-Si wafer. After a thickness of 1000 Å, it becomes difficult to extract the metal thickness

The information of interest is:

- The bulk layer optical properties of the Ag corrected for surface roughness
  - The final roughness layer thickness: 4 Å  $\Rightarrow$  surface is atomically smooth
- This is the desired starting point for studies of intermixing at the interface.**

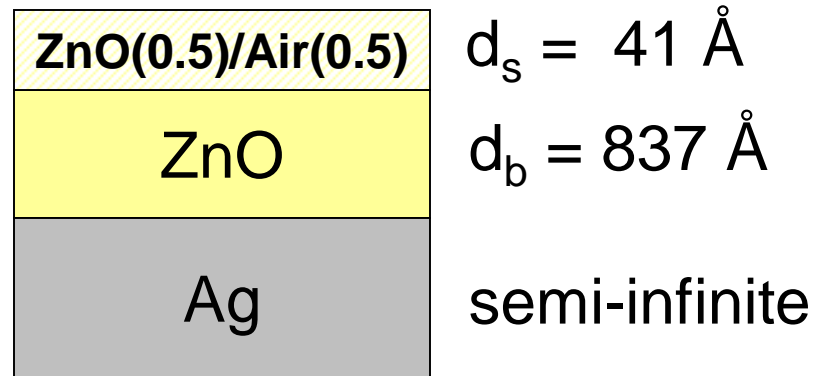


## 4. Growth of atomically smooth Ag/ZnO: optical properties

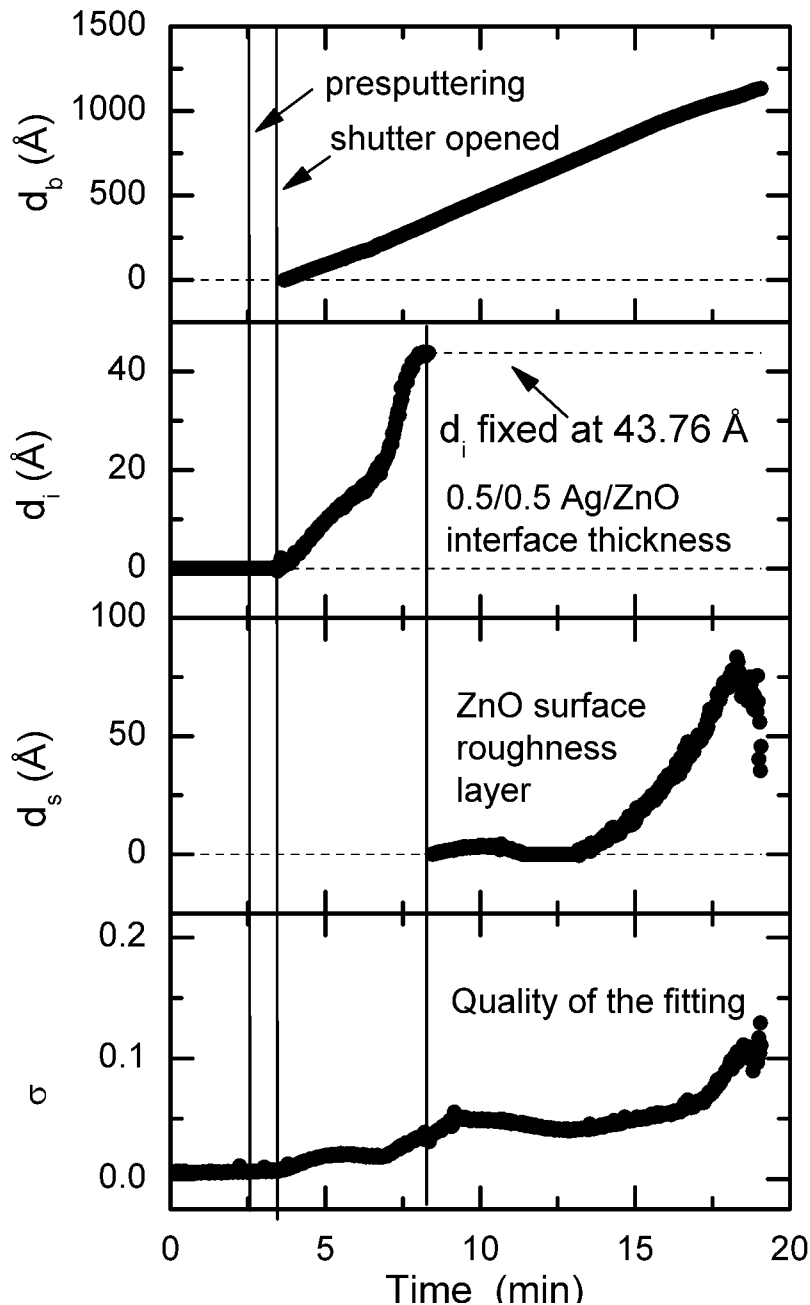
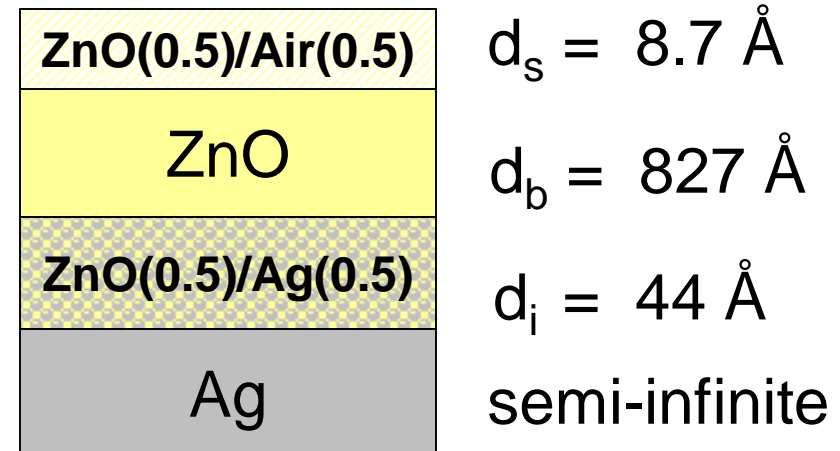


#### 4. Growth of atomically smooth Ag/ZnO: effect of intermixing

Perfect Interface:  $t = 14.5$  min

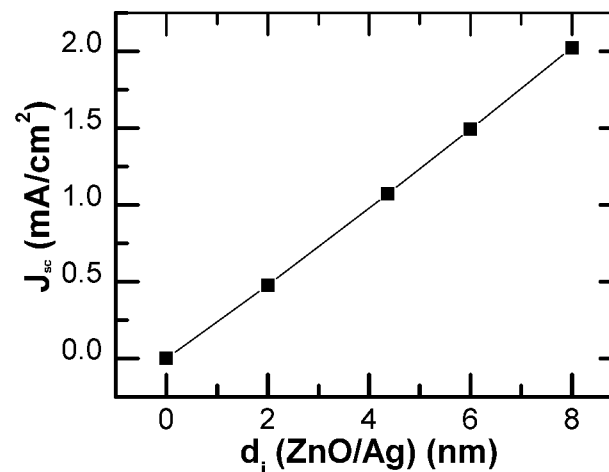
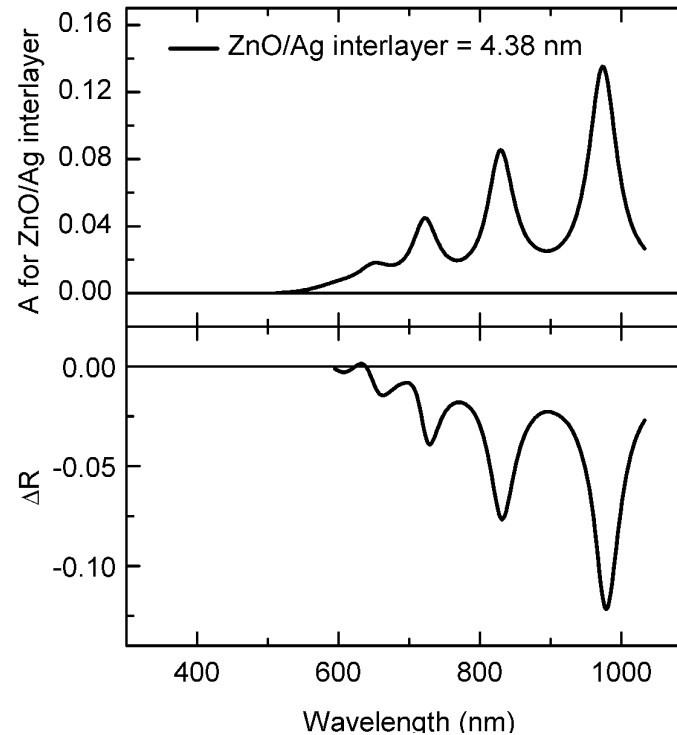
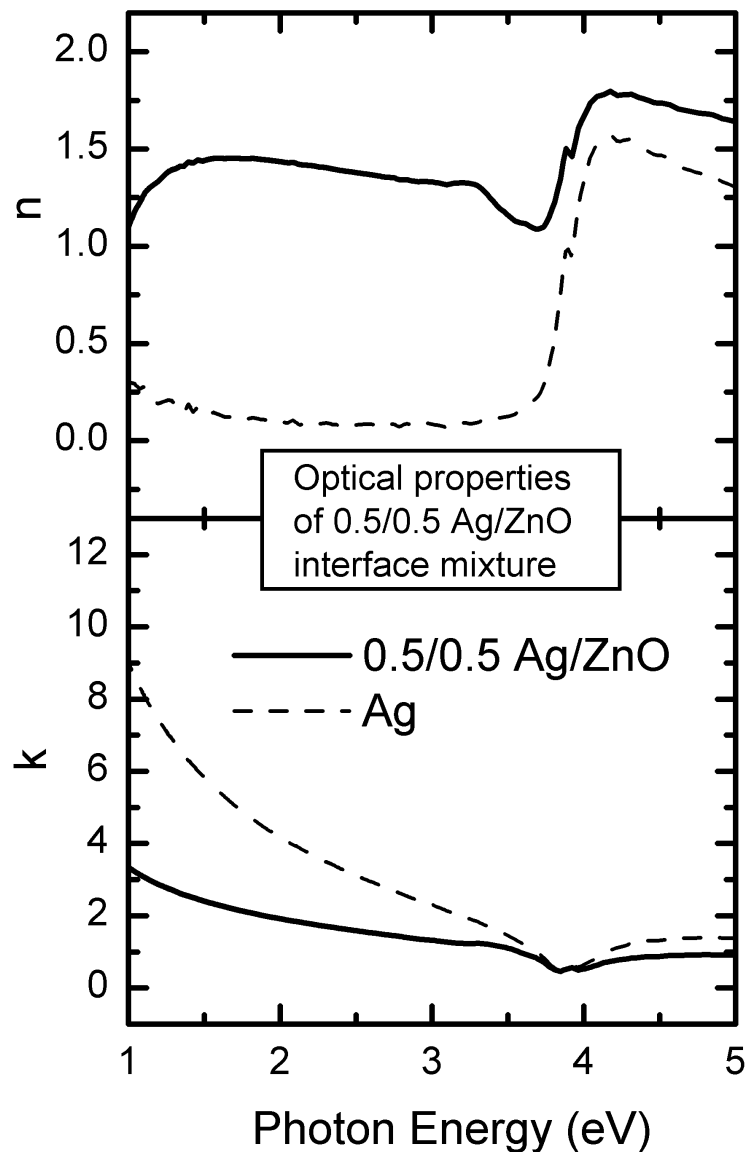


Mixed Interface:  $t = 14.5$  min





## 5. Solar cell simulations of intermixing effect



**Prediction of interface layer effect on single jct. cell output**

- Optical properties of interface layer in near infrared metal-like

- Absorption losses exhibit strong interference structure; total  $\sim 1$  mA/cm<sup>2</sup> for interface layer

## 6. Summary

- (1) Using RTSE as a guide, we have deposited Ag with monolayer level smoothness for studies of interfacial chemical mixing, one possible loss mechanism associated with the back-reflector.
- (2) The growth of ZnO on atomically smooth Ag surfaces has been studied by RTSE and the interfacial mixing layer thickness and optical properties have been established.
- (3) In single junction cell modeling, a total of  $\sim 1 \text{ mA/cm}^2$  current loss can be associated with absorption losses at the back-reflector interface even when atomically smooth Ag is used.

## 6. Future

- (1) Study the growth of ZnO on metal surfaces exhibiting different amounts of surface roughness: 10 - 100 Å; separate the rough interface effects from the chemical intermixing effects
- (2) Incorporate texture and isolate the macroscopic roughness and non-uniformity from the microscopic-scale structure; in this analysis use the reflectance and the degree of polarization information, and characterize the angular distribution of scattering

**Based on these approaches modify the processes to reduce losses and capture the maximum amount of near-infrared light**